

ROYCO® 44

ANTISEIZE COMPOUND

ROYCO® 44 is a heavy-duty anti-seize compound Graphite And Technical Petrolatum developed for use on aircraft engine spark plugs, igniters, and threaded fasteners and fittings. ROYCO® 44 has a consistency similar to modeling clay and is black in color.

APPLICATIONS

ROYCO® 44 is recommended for use as an anti-seize compound for threaded fasteners, fittings as well as spark plugs, igniters, and similar threaded aircraft engine accessory requiring an electrically conductive anti-seize compound or torque aid. This compound may be safely used in contact with corrosion resistant metals such as austenitic stainless steels, titanium, nickel and cobalt alloys.

FEATURES AND BENEFITS

Features

- **ROYCO® 44 contains graphite; it may be safely used in contact with austenitic corrosion-resistant steels, titanium, nickel, cobalt alloys, similar corrosion-resistant metals and alloys.**

APPROVALS & SPECIFICATIONS

ROYCO® 44 meets SAE AMS-2518B which supersedes MIL-T-5544C.

COMPATIBILITY

Austenitic corrosion-resistant steels, titanium, nickel, cobalt alloys, and similar corrosion-resistant metals and alloys. Not compatible with aluminum, magnesium, ferrous, zinc and cadmium alloys or plated coatings.



PROPERTIES	TEST METHOD	ROYCO® 44
Worked Penetration, mm	ASTM D937	193
Stability	Para 4.5.1	Pass
Material	Para 3.1	Conforms

PACKAGING

ROYCO® 44 is available in 24 x 1.75 lb cases. Other package sizes may be available on special request.

LIMITATIONS

Graphite may promote corrosion of aluminum, magnesium, ferrous, zinc and cadmium alloys or plated coatings. As such, **ROYCO® 44** should not be used with such metals. This compound is an electrical conductor. Apply light coating to lower spark plug threads only. The compound must not come into contact with spark terminals or electrodes. Do not use in oxygen systems - explosion may result!



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